

INSTYTUT SPAWALNICTWA / INSTITUTE OF WELDING

Polskie Spawalnicze Centrum Doskonałości / The Polish Welding Centre of Excellence



CERTIFICATE OF QUALIFICATION

No. 60/194/XI/2018

The Welding Committee of the Instytut Spawalnictwa in Gliwice for Qualification of Industrial Enterprises classifies

The Enterpise

ŁZG Łęczyca S.A.

99-100 Łęczyca; 9 Kopalniana St.

to the First Group of Large Enterprises

according to the Polish Standard PN-M-69009

Classification to this group qualifies the enterprise to manufacture, assembly and repair welded constructions of classes 1, 2 and 3, according to the Polish Standard PN-M-69008 and building constructions made of steel considering the requirements of the Polish Standard PN-B-06200 made of non-alloy constructional steels, low & high alloy steels using the following methods:

- MMA welding (111),
- MIG/MAG (131/135) & TIG (141) welding,
- Flux-cored wire arc welding with active gas shield (136),
- MAG welding with metal cored electrode (138),
- Oxy-acetylene welding (311).

PERSONEL RESPONSIBLE:

- for welding work in general

Ireneusz MATLĘGA M.Sc., EWE Chief Welding Engineer

for welding work inspection

Andrzej PARADOWSKI M.Sc. Chief of Quality Department

The Certificate is valid till July 28th 2020

COMMITTEE CHAIRMAN

Sławomir Sikora M. Sc., EWE, IWE, IWI

LALVICANA *

DIRECTOR of the INSTYTUT SPAWALNICTWA

Adam Pietras Ph.D., EWE, IWE

Gliwice, 30 June 2018